

DYM-542HV

Wire & Cable Compound

Excellent surface smooth Semi-conductive Conductor and Bonded Insulation Shielding Compound for High Voltage Power Cables (Up to 154kV)

Description

DYM-542HV is a cross-linkable semi-conductive conductor and bonded insulation shielding compound for high voltage power cables. This product provides excellent surface smoothness and electrical conductivity properties.

Specification

ICEA S-108-720
IEC 60840
IEC 62067

Typical Physical-Electrical Properties

| Test Items | Test Method | Unit | Value |
|---|--------------|-------------------|-------|
| Density at 23°C | ASTM D 1505 | g/cm ³ | 1.15 |
| Tensile Strength(200 mm/min) | ASTM D 638 | N/mm ² | 20 |
| Elongation at Break before ageing | | % | 200 |
| Tensile Strength after 168hrs at 135°C | ASTM D 638 | % | >90 |
| Retention | | % | >90 |
| Elongation at break after 168hrs at 135°C | | | >85 |
| Retention | | | >85 |
| E.S.C.R 100% "IGEPAL"F20 | ASTM D 1693 | hrs | >200 |
| Moisture Content | Karl Fischer | PPm | <500 |
| Volume Resistivity | | | |
| 23 °C | ASTM D 991 | Ω·cm | <50 |
| 90 °C | ASTM D 991 | Ω·cm | <300 |

* E.S.C.R : Environmental stress cracking resistance

* Data should not be used for specification work.

Processing Techniques

Recommending standard extrusion temperature profiles of **DYM-542HV** are as followings ; Unit: °C

| Zone 1 | Zone 2 | Zone 3 | Zone 4 | Zone 5 | Adapter | Head | Die |
|--------|--------|--------|--------|--------|---------|-------|-------|
| 90±5 | 95±5 | 100±5 | 103±5 | 105±5 | 110±5 | 110±5 | 110±5 |

It is recommended that this product can be used conventional PE/PVC extruder. (L/D is 25~22/1 and C/R is 1.8~2.5:1) Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. We recommend hopper drying at 40~60°C for 4 hours to remove moisture before extrusion.

Packing

Form : 600kg Cardboard Box

Handling

To ensure health and safety, Material Safety Data Sheets(MSDS) is available on request.

Storage

Should be stored at room temperatures between 10~50°C. Recommended maximum storage period in dry and clean place is 15months unopened and in original packaging after the manufacture.

Disclaimer

The product can be used only for the application as specified here above. It is the customer responsibility to inspect and test our products to satisfy the suitability of this product to customer's particular purpose. No liability can be accepted regarding the use of our products in conjunction with other materials. No warranties shall be offered which extend beyond the description contained here above. The above-mentioned information relates exclusively to our products when not used in conjunction with any third party materials.



DYM SOLUTION CO., LTD.

Issue 17 Version Date: Sep, 2022 1of 1 DYM-542HV